



**FEMA**

OCT 7 2009

Dr. G. Kemble Bennett  
Office of the Vice Chancellor  
Texas A & M University  
301 Wisenbaker  
College Station, Texas 77843-3126

Dear Dr. Bennett:

Thank you for your letter to the Department of Homeland Security's Federal Emergency Management Agency (FEMA) conveying the National Advisory Council's (NAC) recommendations regarding the National Disaster Housing Concept of Operations.

We concur with your recommendations, all of which have been referred to the National Disaster Housing Task Force for action. We will keep the NAC informed of our progress, and look forward to continuing our collaborative efforts in building, sustaining, and improving our capability to prepare for, protect against, respond to, recover from, and mitigate all hazards.

Sincerely,

A handwritten signature in black ink, appearing to read "David Garratt", written over a horizontal line.

David Garratt  
Acting Deputy Administrator